

COOLANT BOWL REPLACEMENT KIT 4C24-9G735-AA INSTALLATION INSTRUCTIONS:

1. NOTE INSTALLED POSITION OF COOLANT BOWL ON PRESSURE REDUCING REGULATOR AND HOSES ON COOLANT BOWL.
2. WITH SYSTEM COOL, DISCONNECT COOLANT HOSES SO THEY CAN BE REMOVED WITH THE COOLANT BOWL ON THE REGULATOR.
3. REMOVE COOLANT BOWL ASSEMBLY, SOCKET FLAT HEAD MACHINE SCREW AND O-RING FROM REGULATOR.
4. CLEAN O-RING GROOVE IN REGULATOR WHERE OPEN SIDE OF BOWL WAS.
5. LUBRICATE LARGE O-RING (SIZE -238) WITH SUPPLIED LUBRICANT.
6. INSTALL O-RING IN GROOVE ON THE PRESSURE REDUCING REGULATOR.
7. INSTALL COOLANT HOSES ON NEW COOLANT BOWL ASSEMBLY.
8. INSTALL COOLANT BOWL ASSEMBLY ONTO REGULATOR, ALIGNING THE COOLANT HOSE CONNECTIONS IN ORIGINAL POSITION. VISUALLY CHECK THAT THE BOWL HAS BEEN SEATED OVER THE O-RING AND IS CENTERED OVER THE MOUNTING SCREW THREADS ON THE BOTTOM.
9. INSTALL NEW MOUNTING SCREW O-RING (SIZE -014) AND MOUNTING SCREW. TORQUE MOUNTING SCREW TO 6.8 +/- 0.7 N-m (60 +/- 6 lb-in) WITH A 7/32 INCH HEX KEY SOCKET.
10. INSTALL COOLANT HOSES AND CLAMPS IN ORIGINAL POSITIONS.

